

## DIE CUTTING OPERATOR

*Presented by Thornhill Employment Hub on behalf of a local employer seeking to fill this position.*

---

**Location** – Richmond Hill, Ontario

**Job Type** – Full Time

**Department** – Die Cutting

---

### **Knowledge and Requirements:**

- 2–5 years of experience or training specific to sheet-fed die cutting.
  - Experience in manufacturing and folding carton production.
  - Basic computer skills.
  - Ability to read and interpret safety rules, operating/maintenance instructions, and procedural manuals.
  - Ability to follow instructions in written, oral, diagram, or schedule format.
  - Competent in using a tape measure to 1/16", basic math, and some computer functions.
  - Ability to work safely, lift, push, or pull over 50 lbs, navigate stairs, and perform standing, walking, bending, and kneeling throughout the shift.
  - Strong motivation, goal-oriented mindset, and a proactive, can-do attitude.
- 

### **Responsibilities:**

- Set up sheet-fed die cutter according to job specifications; monitor machine operations, quality, and make adjustments as needed.
  - Inspect finished products to ensure adherence to quality standards and customer expectations.
  - Maintain general knowledge of die-cutting processes and equipment; understand rules for cut, crease, and perforation, including material thickness and hardness.
  - Execute make-ready tasks within standard timeframes without damaging tooling or equipment.
  - Validate setup of matrices and/or counters relevant to the job and their correct mounting on the press.
  - Demonstrate understanding of die-making, including nicking patterns, rubbering, and use of different rubbers to maximize operational efficiency.
  - Follow all procedures and recommend system improvements when identified.
  - Troubleshoot common issues related to downtime or quality.
  - Operate within company policies, corporate regulations, and Occupational Health and Safety procedures, including SafeStart practices.
  - Perform other duties as assigned by management.
- 

### **Physical Demands:**

- Regularly lift up to 20 lbs.; occasionally lift up to 50 lbs.
- Frequent bending, squatting, walking, and standing for long periods.
- Vision: 20/20 with or without corrective lenses, with strong attention to detail.
- Good hand-eye coordination and fine motor skills for repetitive tasks.